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D4365-043
Job Sheet 201138



DAS
21
9-89

Part No: D4365-043

Job Qty: 6 pcs

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/10/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP REV: 15.10.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy- 1	6 pcs	10/10/19	10/10/19	0.00	0.04	Large Fab - 1		MF
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	Automated Welding - B4B	6 pcs	10/10/19	10/10/19	0.00	0.40	Automated Welding - 1 - B4B		MF
120	QC 10	6 pcs	10/10/19	10/10/19	0.00	0.00	QC 10 - 10		BZ
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		
							QC 10 - 58		
							QC 10 - 9		
130	QC 5	6 pcs	10/10/19	10/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		



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Container No: S217079



Job No: 201138

Job No: 201138

Job No/Batch: S217079

Location:

Operator:

Date:

Instructions/Various STC's

Date: 09/25/19

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				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	EL
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
140 Packaging 3-1 - Stock - B4B	6 pcs	10/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	EL
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6 pcs	10/10/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS SEP 27 2019
				QC 21 - SA - 53	21
Part Op 100 - Cut D4365-3 blanks at 65.00" ***EXTRA MATERIAL WILL TRIM OFF AT ASSEMBLY*** Descriptions: 110 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: M139018 120 - (QC10- Inspect visual per QSI004- ground welds) 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: M139018-3) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304B0.250x0.500	304 Bar .250 X .500	33 ft (5.5 ea)	100-Large Fab - Welded Assy-1	G216546	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304B0.250x0.500	33	251	0
Part Specifications				
Specifications could not be found.				

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